

Rustavi Steel LLC

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Pipe Specification According to GOST 8731-32

Pipe nominal sizes (mm) and weight (kg/m) according to GOST 8731-32																					
D outside diameter mm	T wall thickness mm																				
	6	7	8	9	10	11	12	14	16	17	18	20	22	25	28	30	32	36	40	45	50
178	25.45	29.52	33.54	37.51	41.43	45.3	49.13	56.62	63.92	67.49	71.02	77.93	84.64	94.33	103.58	109.5	115.21				
194	27.88	32.28	36.69	41.06	45.37	49.64	53.86	62.14	70.23	74.2	78.12	85.82	93.31	104.19	114.62	121.33	127.84				
203	29.15	33.84	38.47	43.06	47.6	52.09	56.52	65.25	73.79	77.98	82.12	90.26	98.2	109.74	120.84	127.99	134.95				
219	31.52	36.6	41.63	46.61	51.54	56.43	61.26	70.78	80.10	84.69	89.23	98.15	106.88	119.61	131.89	139.83	147.57	162.47	176.58		
245		41.09	46.76	52.38	57.95	63.48	68.95	79.76	90.36	95.59	100.77	110.98	120.99	135.64	149.84	159.07	168.09	185.55	202.22	221.95	240.43
273		45.92	52.28	58.60	64.86	71.07	77.24	89.42	101.41	107.33	113.20	124.79	136.18	152.90	169.18	179.78	190.19	210.41	229.85	253.03	274.95
299			57.41	64.37	71.27	78.13	84.93	98.40	111.67	118.23	124.74	137.61	150.29	168.93	187.13	199.02	210.71	233.50	255.49	281.88	307.01
324			62.34	69.91	77.44	84.91	92.33	107.03	121.53	128.70	135.83	149.94	163.85	184.34	204.39	217.51	230.42	255.67	280.14	309.61	337.84
351				75.91	84.10	92.23	100.32	116.35	132.19	140.03	147.82	163.26	178.50	200.99	223.04	237.49	251.74				
356				77.02	85.33	93.59	101.80	118.08	134.16	142.11	150.04	165.71	181.21	204.07	226.49	241.19	255.67				
377				81.68	90.51	99.29	108.02	125.33	142.45	150.93	159.36	176.08	192.61	217.02	240.99	256.73	272.26				
426				92.56	102.59	112.58	122.52	142.25	161.78	171.47	181.11	200.25	219.19	247.23	274.83	292.98	310.93				
Steel grades for GOST 8731/32: 10, 20, 35, 45, 15X, 20X, 40X, 50Г, 09Г2С, 10Г2.																					
	Rustavi Steel actual size range																				
	Sizes under implementation																				