

Rustavi Steel LLC  
 12 Gagarini Str., 3700 Rustavi, Georgia  
 Tel.: +995 32 2 606699  
 +995 32 2 492233  
 Fax: +995 32 2 606699 (3030)  
 +995 32 2 492233 (3030)  
[contacts@rustavisteel.com](mailto:contacts@rustavisteel.com)  
[www.rmp.ge](http://www.rmp.ge)



Pipe Specification According to GOST 632

| Nominal sizes (mm) and weight (kg/m) Casing Pipe with couplings according to GOST 632 Standard with triangle and trapezium threadings |     |      |     |      |      |      |      |      |      |      |     |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |       |      |      |      |       |  |
|---|-----|------|-----|------|------|------|------|------|------|------|-----|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|-------|------|------|------|-------|--|
| D outside diameter mm   | 6.7 | 6.9  | 7.6 | 7.7  | 7.9  | 8.1  | 8.3  | 8.4  | 8.5  | 8.9  | 9.0 | 9.2  | 9.5  | 9.7  | 10.0 | 10.2 | 10.4 | 10.9 | 11.0 | 11.1 | 11.4 | 11.5 | 12.0 | 12.2 | 12.4 | 12.6 | 12.7 | 13.1  | 13.7 | 13.8 | 14.0 | 14.2  |  |
| 177.8   |     | 29.1 |     |      |      | 33.7 |      |      |      |      |     | 38.2 |      |      |      |      | 42.8 |      |      |      |      | 47.2 |      |      |      |      | 51.5 |       | 55.5 |      |      |       |  |
| 193.7   |     |      | 35  |      |      |      | 38.1 |      |      |      |     |      | 43.3 |      |      |      |      | 49.2 |      |      |      |      |      |      |      |      | 56.7 |       |      |      |      |       |  |
| 219.1   |     |      |     | 40.2 |      |      |      |      |      | 46.3 |     |      |      |      |      | 52.3 |      |      |      |      |      | 58.5 |      |      |      |      | 64.6 |       |      |      |      |       |  |
| 244.5   |     |      |     |      | 46.2 |      |      |      |      |      |     |      |      | 58.0 |      |      |      |      |      |      | 63.6 |      |      | 68.7 |      |      |      |       |      |      |      | 78.7  |  |
| 323.9   |     |      |     |      |      |      |      |      | 66.1 |      |     |      | 73.6 |      |      |      |      |      | 84.8 |      |      |      |      |      |      | 95.2 |      |       |      |      |      | 106.9 |  |
| 339.7   |     |      |     |      |      |      |      | 68.5 |      |      |     |      |      | 78.6 |      |      |      | 88.6 |      |      |      |      |      |      | 98.5 |      |      | 105.2 |      |      |      | 112.2 |  |
| Steel grades for GOST 632: Д; К; Е.   |     |      |     |      |      |      |      |      |      |      |     |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |       |      |      |      |       |  |
| Rustavi Steel actual size range   |     |      |     |      |      |      |      |      |      |      |     |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |       |      |      |      |       |  |
| Sizes under implementation  |     |      |     |      |      |      |      |      |      |      |     |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |       |      |      |      |       |  |